

MODEL

GC0618-1 系列

综合送料厚料平缝机

HEAVY DUTY COMPOUND FEED LOCKSTITCH SEWING MACHINE

- GC0618-1**
- GC0618-1SC**
- GC0618-1-D1**
- GC0618-1-D2**



GC0618-1 综合送料厚料平缝机



本系列机型是在 GC0618 机型的基础上的改进产品，专门设计为厚重物料使用。结构坚实，强力送布系统，高压脚行程、高压脚提升间隙和大的线迹长度，能轻易的应付难处理和大的面料和粗线。行走安静顺畅，压脚踏步产出卓越的缝纫功能。采用下送布、针送布和可调校交替压脚上送布的综合送布方式。适用于缝制包袋、行李箱、沙发坐垫、拳套、吊装袋、皮革制品。

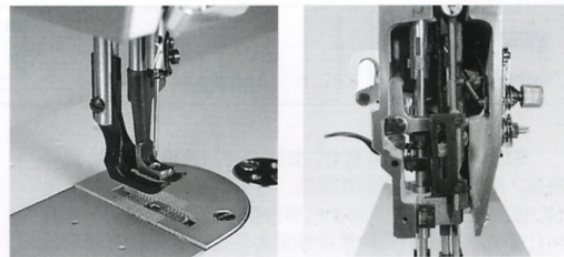
GC0618-1-D1 采用电子调速电机及微电脑控制自动剪线机构，具有自动剪线功能。

GC0618-1-D2 采用专用电子调速电机，微电脑控制自动剪线和自动定针位、自动加固缝。

This model is an improved product based on GC0618, and specially designed for heavy weight fabric and leather. With its powerful feeding system, wider presser foot stroke, higher presser foot lift and longer stitch length, the sturdily structured machine can easily deal with laborious material and thick sewing thread. It features quiet sewing and compound feeding by feed dog, needle and walking presser foot, best fit for sewing bags, luggage cases, sofa cushions, boxing gloves, leather products, etc.

GC0618-1-D1 is used with electric speed adjusting motor and micro control box for thread trimming.

GC0618-1-D2 is used with servo motor and control box for automatic thread trimming, automatic needle positioning and automatic backtacking.



型号 Model	GC0618-1	GC0618-1SC	GC0618-1-D1	GC0618-1-D2
最高缝速 Max. sewing speed	2000 r. p. m.			
线迹长度 Stitch length	0-10 mm			
针杆行程 Needle bar stroke	35 mm			
压脚 Presser foot	交互压脚 Walking presser foot			
压脚提升 Presser foot lift	手动 By hand	8 mm		
	膝控 By knee	14 mm		
挑线方式 Thread take-up mode	滑杆挑线 Sliding bar take-up			
挑线杆行程 Thread take-up stroke	71.5 mm			
机针 Needle size	DP x 17 22 [#] -24 [#]			
送布牙 Feed dog	单列齿 Single row			
旋梭 Hook	双倍线量大旋梭 Double capacity hook		剪线大旋梭 Large hook for trimmer	
安全离合装置 Safety clutch device	—	✓	—	—
自动剪线装置 Auto trimmer	—	—	✓	✓
自动定针位装置 Auto needle positioning	—	—	—	✓
润滑方式 Lubrication	手工润滑 Manual			
电动机 Motor	370 瓦缝切机专用电机 1400 转 / 分 370W Clutch motor		专用电子调速电机 Speed adj. motor	