

MODEL

# GC20518 系列

## 高速双针平缝机

TWIN-NEEDLE HIGH SPEED LOCKSTITCHER

GC20518-M

GC20518-B

GC20518-M-D

GC20518-B-D



GC20518-M-D 自动剪线高速双针平缝机



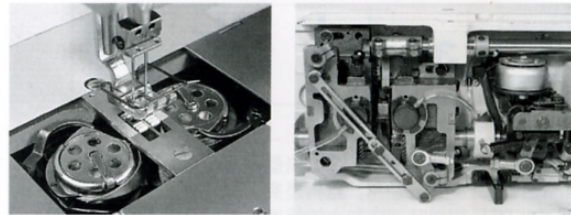
本系列机型采用双直针，立式自动加油旋梭勾线，滑杆挑线，构成二行双锁式线迹。针杆摆动与送布牙同步送料，能确保线迹均匀及防止缝料滑移，旋钮式圆盘调节针距和杠杆式倒顺送料机使操作更为简便。上下轴用滚珠轴承支撑，同步齿形带传动，柱塞式油泵润滑系统，适用于缝制衬衫、制服、大衣、女内衣、牛仔裤等。

GC20518-M-D、GC20518-B-D型采用数字电路控制，具有自动剪线、自动定位针，自动定针数等功能。配置电子伺服电动机，性能稳定，操作效率极高。

With two straight needles, self-lubricated vertical-axis rotating hook for catching thread loops and sliding bar thread take-up, the machine can produce two lines of lockstitch. Synchro feeding of needle bar and feed dog assures even stitches and prevents materials being sewn from shifting. Knob-type stitch regulator and lever type reverse feeding mechanism permit convenient operation. The arm shaft and hook shaft are supported by ball bearings. With synchro tooth belt for driving and plunger pump for lubricating, it is available for stitching shirts, uniforms, overalls, women's underwear, jeans, etc.

GC20518-M-D, GC20518-B-D is designed with electronic servo motor, digital circuit control and automatic sewing modes such as auto trimming, auto needle positioning and auto stitch presetting. It features stable and efficient sewing performance.

特殊规格针间距请在订货时指定  
Please specify for special needle gauge when ordering



型号 Model	GC20518-M	GC20518-M-D	GC20518-B	GC20518-B-D
用途 Application	薄料、中厚料 Light to medium heavy weight		中厚料、厚料 Medium to heavy weight	
最高缝速 Max. sewing speed	4000 r. p.m.		3000 r. p.m.	
线迹长度 Stitch length	0-5 mm		0-7 mm	
针杆行程 Needle bar stroke	33.4 mm		35 mm	
压脚提升 Presser foot lift	手动 By band	7mm		
	膝控 By knee	13mm		
机针 Needle size	DP × 5 11 <sup>#</sup> -14 <sup>#</sup>		DP × 5 18 <sup>#</sup> -22 <sup>#</sup>	
旋梭 Rotating hook	标准立式自动加油旋梭 Standard vertical-axis hook with self-lubrication	自动润滑旋梭 (自动剪线用) Auto lubricated hook (Thread trimming)	大型附下线回拉弹簧 (自动剪线用) Large hook with bobbin thread pull-back (Thread trimming)	大型附下线回拉弹簧 (自动剪线用) Large hook with bobbin thread pull-back (Thread trimming)
润滑方式 Lubrication	自动润滑 Auto lubricated			
自动剪线装置 Auto trimmer	—	✓	—	✓
电动机 Motor	370瓦缝纫机 专用电机 370W Clutch motor	专用电子 调速电机 Speed adj. motor	370瓦缝纫机 专用电机 370W Clutch motor	专用电子 调速电机 Speed adj. motor
针间距 Needle gauge	标准6.4 mm 特殊 3.2 4 4.8 5.6 8 9.5 12.7 16 19 25.4 38 mm Standard 6.4 mm special 3.2 4 4.8 5.6 8 9.5 12.7 16 19 25.4 38 mm			