

MODEL

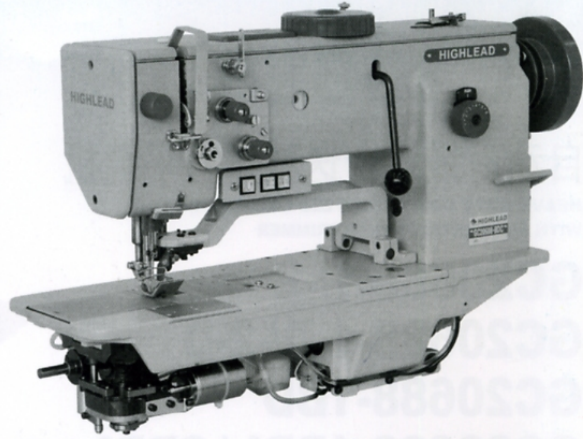
# GC20688-DC

## 侧切刀自动剪线综合送料厚料平缝机

HEAVY DUTY COMPOUND FEED LOCKSTITCHER  
WITH LARGE HOOK AND EDGE CUTTER

# GC20688-BDC

# GC20688-BDCE



GC20688-BDC 侧切刀自动剪线综合送料厚料平缝机



本系列机型是在海菱 GC20688 系列机型上增加了侧切刀装置，并同时具有自动切线、自动倒缝和自动压脚提升功能及压脚交互运动量切换、针距大小自动切换装置。送料量大、噪音低、切线及切边装置信赖可靠。切刀机构操作方便、设计精巧，省时省力，适合于本机缝制的各种皮革、尼龙、合成皮革、帆布类的中厚料或厚料缝制均能在缝制时轻松切除缝料边。是缝制汽车座椅、车内装饰、布艺家具、帐篷伞具、旅行箱包、体育用品的理想设备。

GC20688-DC 侧切刀自动剪线综合送料厚料平缝机

GC20688-BDC 侧切刀自动剪线综合送料厚料平缝机(大旋梭)

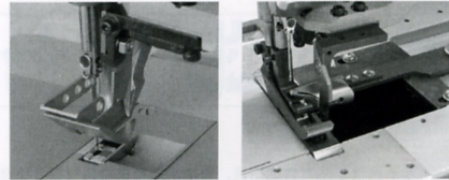
GC20688-BDCE 侧切刀自动剪线综合送料厚料平缝机(大旋梭带包边装置)

This series is designed with edge cutter on base of GC20688 series which has the functions of automatic thread trimming, automatic back tacking, automatic presser foot lifting, presser foot alternation adjuster and automatic stitch regulator, featuring large feeding amount, quiet performance, reliable thread trimming, reliable edge cutting and easy operation. The contraction of the edge cutting mechanism makes the machine be operated easily, save time and save labor. It is available in stitching leather, nylon, synthetic leather, canvas for car seat, car interior decoration, upholstery, tent, umbrella, traveling case, traveling bag, sports requisites, etc.

GC20688-DC Heavy duty compound feed lockstitcher with edge cutter

GC20688-BDC Heavy duty compound feed lockstitcher with large hook and edge cutter

GC20688-BDCE Heavy duty compound feed lockstitcher with large hook, edge cutter and edge binder



型号 Model	GC20688-DC	GC20688-BDC	GC20688-BDCE
最高缝速 Max. sewing speed	3000 r.p.m.	2800 r.p.m.	
线迹长度 Stitch length	0 - 9 mm		
针杆行程 Needle bar stroke	34 mm		
压脚提升高度 Presser foot lift	手动 9 mm 气动 16 mm By hand 9 mm By pneumatic 16 mm		
机针 Needle size	DP × 17 18 <sup>#</sup> - 23 <sup>#</sup>		
旋梭 Rotating hook	1.6倍大旋梭 Large vertical hook (1.6 times)	2.5倍大旋梭 Large vertical hook (2.5 times)	
压脚交互运动量 Presser foot alternation	1 - 7 mm		
压脚自动提升装置 Auto presser foot lifter	气缸式 Pneumatic		
交互运动量切换装置 Presser alternation adjuster	气缸式 Pneumatic		
安全装置 Safety device	标准配置 (Standard)		
润滑方式 Lubrication	自动润滑 Auto lubricated		
倒缝装置 Reverse feeding device	自动倒缝 Auto reverse feeding		
包边装置 Binder device			✓
作业空间 Working space	300 × 120 mm		
切边宽度 Width to be cut	8 mm (Standard)		
电动机 Motor	750 瓦伺服电机 750W Servo motor		