

MODEL

# GC24518 系列

## 立柱式针送料平缝机

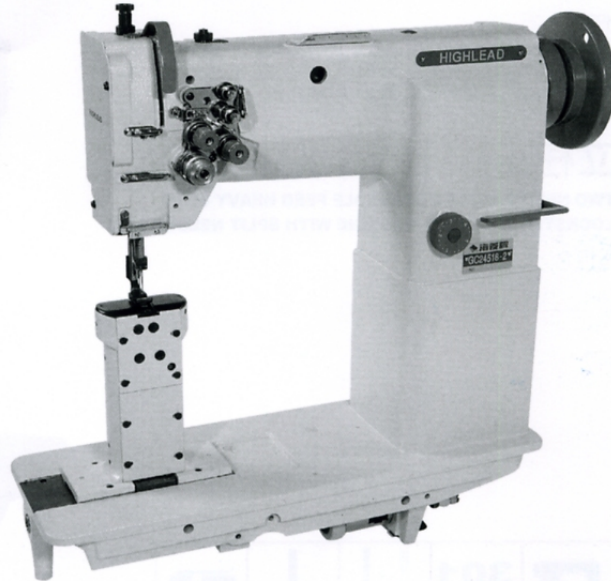
POST-BED NEEDLE BAR FEED LOCKSTITCH SEWING MACHINE

**GC24518-1**

**GC24518-2**

**GC24518-1D**

**GC24518-2D**



GC24518-2 立柱式针送料双针平缝机

本机是海菱高台机的系列产品。采用针杆摆动与送布牙同步送料的方式，滑杆挑线，立式旋梭勾线，形成双线锁式线迹。上下轴采用同步齿形带传动，旋钮式针距调节装置及杠杆式倒顺缝装置。高度 178 毫米的柱式缝台，使操作空间宽敞，回转灵活。特别适用于几层不同质地材料的缝制，可防止缝料层之间的滑移，线迹均匀美观。

GC24518-1/-2 单针 / 双针立柱式针送料平缝机

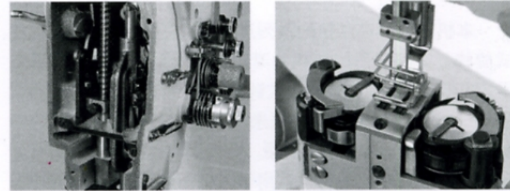
GC24518-1D/-2D 单针 / 双针自动剪线立柱式针送料平缝机

This machine is one of the products of HIGHLEAD brand post bed series, which adopts top and bottom feed by needle bar and feed dog, thread take-up by sliding bar, thread catching by vertical rotating hook to produce lockstitch. It uses cog belt for arm shaft and hook shaft driving, dial type stitch regulator and reverse feeding lever. The post bed of 178mm offers flexible and free working space, fit for sewing several layers of different material with beautiful stitches, preventing any displacement between the layers.

GC24518-1/-2 Single needle/twin-needle post-bed needle bar feed lockstitch sewing machine

GC24518-1D/-2D Single needle/twin-needle post-bed needle bar feed lockstitcher with auto trimmer

特殊规格针间距请在订货时指定  
Please specify for special needle gauge when ordering



型号 Model	GC24518-1	GC24518-2	GC24518-1D	GC24518-2D
最高缝速 Max. sewing speed	2500 r.p.m.			
线迹长度 Stitch length	0-5 mm			
针杆行程 Needle bar stroke	33.4 mm			
压脚提升 Presser foot lift	手动 By hand 7mm 膝控 By knee 10mm			
机针 Needle size	DP × 5 11 <sup>#</sup> -14 <sup>#</sup>			
针间距 Needle gauge	—	2.4 mm	—	8 mm (标准 Standard) 特殊 Special 6.4mm
旋梭 Rotating hook	立式旋梭 Vertical hook		立式自动剪线旋梭 Vertical hook for trimming	
润滑方式 Lubrication	半自动润滑 Semi-auto lubricated			
缝台高度 Highness of post-bed	178 mm			
电动机 Motor	370 瓦缝纫机专用电机 370W Clutch motor		220 伏 450 瓦伺服电机 220V/450W Servo motor	