

MODEL

# GC24618 (HG9910) 系列

## 立柱式滚轮综合送料平缝机

POST-BED COMPOUND FEED LOCKSTITCHER WITH ROLLER

GC24618(HG9910)

GC24618-1(HG9920)

GC24618-D HG9910-BT

GC24618-1D HG9910-D

HG9910-B HG9920-D



GC24618 立柱式滚轮综合送料平缝机



本机是海菱高台机系列中的高档产品。分单针及双针两种。采用连杆挑线、驱动式轮形压脚、轮形送布牙与机针同步送料，立式旋梭勾线，形成双线锁式线迹。上下轴用高精度同步齿形带传动；主要部位均采用滚针轴承或滚珠轴承；按钮式针距调节机构；立柱式缝台。本机线迹美观，运转轻滑，缝纫性能极佳。特别适合于缝制高档皮鞋、包袋、手套、帽子等弧形中厚料物品。

GC24618(HG9910) 型单针立柱式滚轮综合送料平缝机

GC24618-1(HG9920) 型双针立柱式滚轮综合送料平缝机

GC24618-D 型自动剪线单针立柱式滚轮综合送料平缝机

GC24618-1D 型自动剪线双针立柱式滚轮综合送料平缝机

HG9910-B 单针立柱式滚轮综合送料平缝机(可倒缝)

HG9910-BT 单针立柱式自动剪线滚轮综合送料平缝机(可倒缝)

HG9910-D 单针立柱式自动剪线滚轮综合送料平缝机(可倒缝)

HG9920-D 双针立柱式自动剪线滚轮综合送料平缝机(可倒缝)

This machine is sub-classed into single needle and two needle versions. It is designed with link lever thread take-up, vertical rotary hook, compound feed by driven roller presser foot, roller feed dog and needle, to produce lockstitch. It uses precise cog belt for driving arm shaft and hook shaft, knob type stitch regulator and post sewing bed. With needle bearing and ball bearing used in the key moving positions, the user can obtain elegant stitches, smooth and quiet running and excellent sewing performance. So it is especially available for sewing on medium heavy weight articles with small radius, such as superior leather shoes, handbags, gloves, caps, etc. It ensures you easy daily maintenance.

GC24618(HG9910) Single needle post-bed compound feed lockstitcher with roller

GC24618-1(HG9920) Twin-needle post-bed compound feed lockstitcher with roller

GC24618-D Single needle post-bed compound feed lockstitcher with roller and auto thread trimmer

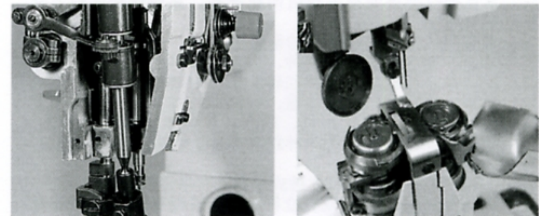
GC24618-1D Twin-needle post-bed compound feed lockstitcher with roller and auto thread trimmer

HG9910-B Single needle post-bed compound feed lockstitcher with roller and back tacking

HG9910-BT Single needle post-bed compound feed lockstitcher with roller, back tacking and auto thread trimmer

HG9910-D Single needle post-bed compound feed lockstitcher with roller, back tacking and auto thread trimmer

HG9920-D Twin-needle post-bed compound feed lockstitcher with roller, back tacking and auto thread trimmer



型号 Model	GC24618 (HG9910)	GC24618-1 (HG9920)	GC24618-D	GC24618-1D	HG9910-B	HG9910-BT	HG9910-D	HG9920-D
最高缝速 Max. sewing speed	3000 r.p.m.				2000 r.p.m.		3000 r.p.m.	
线迹长度 Stitch length	1.3-7mm	1.3-8mm	1.3-7mm	1.3-8mm	0-5mm	1.3-7mm	1.3-8mm	
针杆行程 Needle bar stroke	38mm				41mm		38mm	
压脚提升 Presser foot lift	手动 By hand	7mm						
	膝控 By knee	14mm		12mm		14mm		
缝台高度 Post height	178mm							
送布牙 Feed dog	驱动式轮形齿 Driven roller type							
机针 Needle size	DP × 5 11 <sup>#</sup> -14 <sup>#</sup>							
针间距 Needle gauge	—	2.4mm	—	2.4mm	—	—	—	2.4mm
倒缝装置 Reverse feeding system	—				✓			
自动剪线装置 Thread trimming	—	—	✓	—	—	—	✓	—
旋梭 Rotating hook	立式旋梭 Vertical hook							
润滑方式 Lubrication	手工润滑 Manual							
电动机 Motor	370 瓦缝制机专用电机 1400 转/分 370W Clutch motor 1400r.p.m.		220 伏 550 瓦 伺服电机 220V550W Servo motor		370 瓦缝制机 专用电机 370W Clutch motor		220 伏 550 瓦伺服电机 220V550W Servo motor	