

MODEL

GA1398

上下复合送料极厚料缝纫机

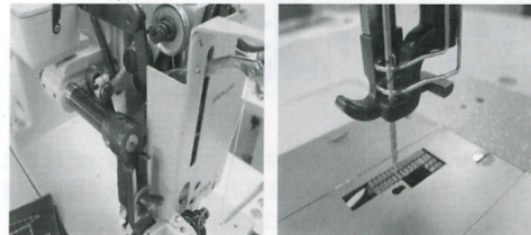
TOP AND BOTTOM FEED EXTRA HEAVY DUTY
LOCKSTITCH SEWING MACHINE

GA1398-1 GA1398-1L

HIGHLEAD CANADA
WWW.HIGHLEADCANADA.COM



GA1398-1 上下复合送料极厚料缝纫机



GA1398-1 是海菱极厚料系列的新品，特殊设计的机身刚性强，宽大的操作台可以轻松的缝制大型物件。大惯量的主动轮，能生产巨大的穿刺力，送布牙、压脚、谐和的同步送料方式，特别适用于厚的及多层物料的车缝，即使滑溜或胶粘的物料，亦可缝纫自如、得心应手。本机采用凸轮挑线，大型半回转摆梭勾线，使更换底线次数减少。是缝制安全带、马具、皮箱、抛轮、帐篷、风帆、车盖、装订书册的理想设备。

GA1398-1L 型是 GA1398-1 型的加长版，操作空间更为宽大，达到 700 × 200 毫米。具有气动倒缝、气动抬压脚功能。

This machine is a new product of Highlead brand extra heavy duty lockstitch sewing machine series, which is designed with special rigid arm and wide bed for conveniently stitching large articles, large machine pulley for great puncturing power, and timely feeding with feed dog and presser foot. It is specially available for stitching multi-layer extra heavy duty material, whether slippery or gummy. It has features of cam thread take-up and large semi-swing shuttle hook with large capacity bobbin to reduce bobbin change. It is an ideal sewing equipment for stitching safety belt, harness, leather trunk, polishing wheel, tent, sail, top cover for car or book binding, etc.

GA1398-1L is the long arm subclass of GA1398-1. It has a wide working space of 700mm × 200mm and is designed with pneumatic reverse feeding and pneumatic foot lifting functions.



GA1398-1 型可根据用户要求进行升级，达到由伺服电机驱动，具有气动倒缝，气动抬压脚的功能。(请在订货时指定)

GA1398-1 can be upgraded with servo motor, pneumatic reverse feeding and pneumatic foot lifting functions. (Please specify when ordering)

型号 Model	GA1398-1	GA1398-1L
最高缝速 Max. sewing speed	700 r.p.m.	500 r.p.m.
线迹长度 Stitch length	0-15 mm	
针杆行程 Needle bar stroke	66 mm	
压脚提升 Presser foot lift	手动 By hand 29mm 脚控 By foot 32mm	气动 Pneumatic 32mm
机针 Needle size	SM × 1000 27*	
摆梭 Shuttle hook	大型半回转摆梭 KSP 7-31	
润滑方式 Lubrication	手工润滑 Manual	
气动倒缝装置 Pneumatic reverse feeding device	—	✓
气动抬压脚装置 Pneumatic foot lifting device	—	✓
操作空间 Working space	400 × 200 mm	700 × 200 mm
电动机 Motor	550 瓦缝纫机专用电机 1400 转 / 分 550W Clutch motor 1400r.p.m.	220 伏 750 瓦 伺服电机 220V750W Servo motor